

Murray Goulburn Co-Op. Co. Ltd. Product Specification 4886 / 10

PRODUCT: MILK PROTEIN CONCENTRATE (85%) CUSTOMER: GENERAL GRADE: STANDARD CUST. REF.: MP 85

CODE: MV

CHEMICAL & PHYSICAL PARAMETERS

| Parameter | Spec | Unit | Method |
|-----------------------|-----------|-------------------|------------------|
| MOISTURE | 7.0 | % max | AS2300.1.1 1988 |
| FAT | 2.5 | % max | AS2300.1.3 1988 |
| pH (5% soln) | 6.6 - 7.2 | | AS2300.1.6 1989 |
| ASH | 8.5 | % max | AS2300.1.5 1988 |
| LACTOSE | 5.5 | % typ. | CALCULATED |
| PROTEIN (TN x 6.38) | 85.0 | % min (dry basis) | AS2300.1.2 1991 |
| INSOLUBILITY INDEX | 2.0 | ml max (@60oC) | AS2300.4.4 1994 |
| SCORCHED PARTICLES | Disc B | /25g max | AS2300.4.5 1994 |
| FLAVOUR & ODOUR | Good | | AS2300.4.2 1994 |
| APPEARANCE & COLOUR | Normal | | AS2300.4.2 1994 |
| INHIBITORY SUBSTANCES | < 0.003 | ug/ml | AS1766.3.11 1991 |

Notes: Note: must be manufactured from pasteurised milk (min. 72.5oC for 15secs) and appropriate records kept to show 100% compliance with this requirement.

MICROBIOLOGICAL PARAMETERS

Notes:

| Parameter | Spec | Unit | Method |
|-------------------------|-------|--------|-----------------|
| STANDARD PLATE COUNT | 50000 | /g max | AS1766.2.1 1991 |
| COLIFORMS | ND | /0.1g | AS1766.2.3 1992 |
| YEAST & MOULDS | 50 | /g max | IDF 94B 1990 |
| COAG. +VE STAPHYLOCOCCI | ND | /g | AS1095.3.2 1986 |
| SALMONELLA | ND | /750a | PSL 1 |

Notes:

INGREDIENTS

Skim Milk (Spec # 8022)

Notes:

PACKAGING #PACK_001 - Multiwall paper sack with polyethylene liner.

SHELF LIFE Best Before 24 mths

LABELLING #LABEL_600985 - Milk Protein Concentrate (85%) 20kg

COUNTRY OF ORGIN Product of Australia

GMO STATUS Ingredients do NOT contain or consist of GMOs in accordance with EU directive 2001/18/EEC

Ingredients do NOT contain or consist of GMOs in accordance with ANZFSC Vol 2. Std 1.5.2

Food Produced using Gene Techonology

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HALAL STATUS Certified by the Islamic Coordinating Council of Victoria

KOSHER STATUS Kosher certified

SAMPLING #SAMP_01 - Powder sampling

HANDLING & STORAGE #S&H_01 - Milk powders on pallets

History of changes

| Version | Date Changed | Description of change |
|---------|--------------|---|
| 01 | 2 Dec 1997 | Original spec. |
| 02 | 08 Jan 2001 | Update to Lotus Notes |
| 03 | 20 Apr 2002 | Moisture from 5.5 to 6.0% max. |
| 04 | 04 Mar 2004 | Added Best Before 24 mths |
| 05 | 10 Sep 2004 | Added " Note: must be manufactured from pasteurised milk (min. 72.5oC for 15secs) and |
| | . | appropriate records kept to show 100% compliance with this requirement." |
| 06 | 22 Dec 2004 | Protein from 84.0% min as is to 84.0 % min (dry basis) |
| 07 | 27 May 2005 | Protein from 84.0 to 85.0% min (dry basis) |
| 08 | 26 Feb 2007 | Added Insolubility Index 2.0 ml max (@60oC) |
| 09 | 15 Mar 2007 | Moist from 6.0 to 7.0% max |
| 10 | 17 Sep 2007 | Lactose method from AS2300.4.10 to Calculated |
| 11 | 22 Aug 2008 | Changed kosher status to Kosher certified |

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NUTRITIONAL DATA

All values are approximate.

| Nutrient | Average quantity pe | er 100 |
|-------------------|---------------------|--------|
| Energy | 1520 | kJ |
| Protein | 81.1 | g |
| Fat, Total | 1.6 | g |
| - Saturated | 1.1 | g |
| - Trans | 0.08 | g |
| - Polyunsaturated | 0.06 | g |
| - Monounsaturated | 0.36 | g |
| Carbohydrate | 5.0 | g |
| - Sugars | 5.0 | g |
| Sodium | 70 | mg |
| Calcium | 2000 | mg |

ALLERGENS

The following table indicates the presence/absence of the following allergens and products thereof.

| Yes | No | Allergens | |
|-----|----|--|--|
| | Х | Cereals containing gluten & their products i.e. wheat | |
| | Х | Crustacea & their products | |
| | Х | Egg & egg products | |
| | Х | Fish & fish products | |
| Х | | Milk & milk products | |
| | Х | Tree nuts & sesame seeds and their products | |
| | Х | Peanuts & their products | |
| | Х | Soybeans & their products | |
| | Х | Sulphur dioxide & sulphites in concentrations of more than 10mg/kg or 10mg/L | |
| | Х | Royal jelly, bee pollen, propolis | |
| | Х | Celery | |
| | Х | Mustard & their products | |
| | Х | Molluscs | |
| | Х | Lupins | |

Date Issued or Last Ammended: 17/09/2007